90/10 & 70/30 COPPER NICKEL PIPING PACKAGES

SITINDUSTRIE MARINE S.A.S.

FOR THE WORLDWIDE SHIPBUILDING & OFFSHORE INDUSTRIES

SITINDUSTRIE MARINE S.A.S.

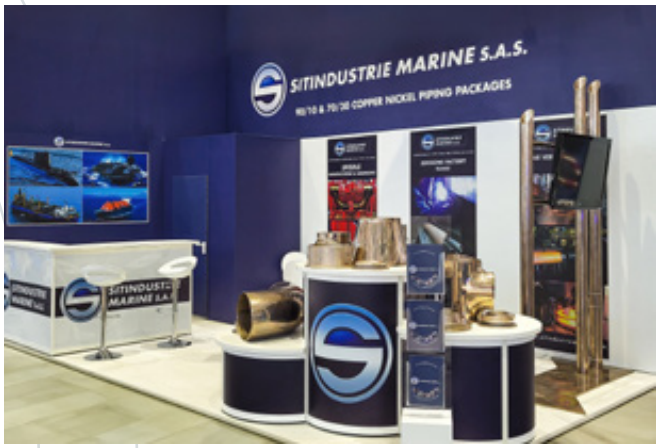
PRODUCTS, SERVICES & SOLUTIONS

Established in 2003, SITINDUSTRIE MARINE S.A.S based in Marseille, France, produces and distributes copper nickel pipes, fittings and flanges for the worldwilde shipbuilding and offshore industries, recognized as the best compromise for seawater corrosion resistant line pipe material.

SITINDUSTRIE MARINE SAS offers:

- *A single manufacturing source able to offer a complete range of **copper nickel pipes, fittings and flanges** produced within our different factories, in accordance with all international standards.*
- *A **customized service** with high flexibility, deliveries directly from production plants for large quantity requirements or from stock for fast track projects.*
- *A **team of specialists** at your service, with more than 30 years experience in the copper nickel industry, who will help you to define the best technical and economical solutions, and will ensure their successful implementation.*
- *An international network of **agents and distributors** dedicated to customer satisfaction that will provide you with a full project follow-up from budget and inquiry stage to on site deliveries and installation.*

TUBE DUSSELDORF 2026 Exhibition



SMM HAMBURG 2024 Exhibition

ADIPEC - ABU DHABI 2025 Exhibition

FPSO CIDADE DE SAQUAREMA FOR SBM OFFSHORE - MERO FIELD - "Photography courtesy of Petrobras"

FREGATE F-110
"Photography courtesy of Navantia, Spain"

SITINDUSTRIE MARINE S.A.S.

QUALITY ASSURANCE

SITINDUSTRIE MARINE SAS offers piping packages of copper nickel products manufactured by factories which are ISO 9001:2015 certified and approved by the most important international certifying organizations:

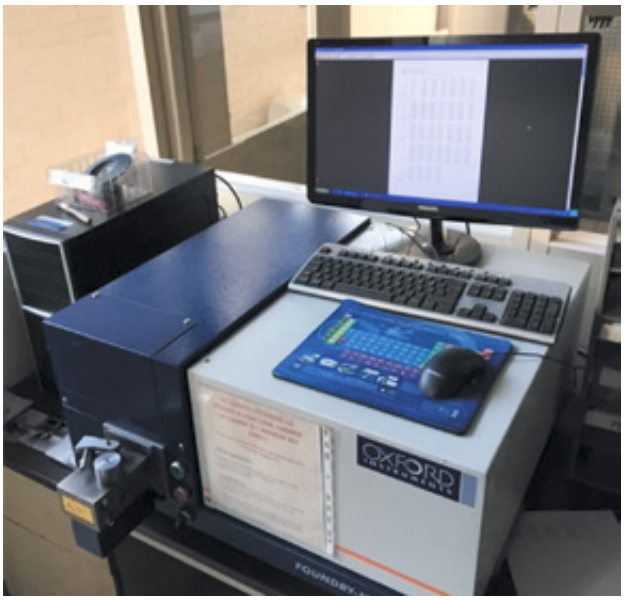
BUREAU VERITAS, LLOYD'S REGISTER, DNV GL, ABS, TÜV, RMRS

SEAMLESS & WELDED PIPES	1/4" up to 60" 6.35 mm OD up to 1 524 mm OD according to
BUTT WELDING FITTINGS	
FORGED & MACHINED FITTINGS	**EEMUA / DIN / EN / BS** **ASME / MIL / NAVSEA**
FLANGES & WELDING COLLARS	
BARS & PLATES	

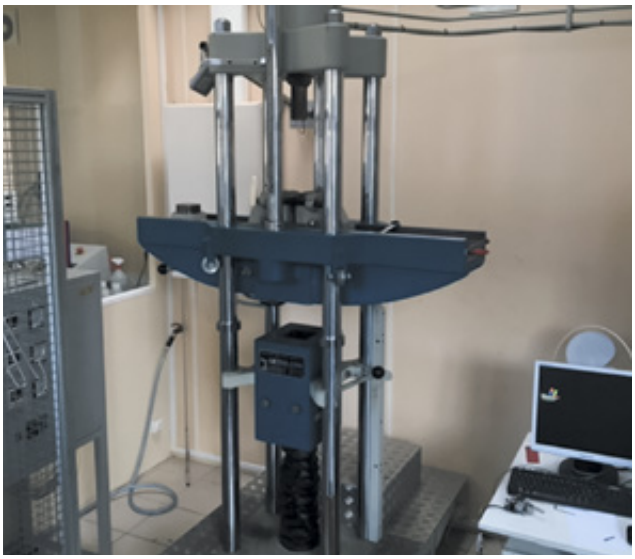
VENDOR APPROVALS

SITINDUSTRIE MARINE SAS is approved by the following customers:

TOTAL - PETROBRAS - SHELL - ARAMCO - EXXON CHEVRON - BP - QATAR ENERGY - KOC - ONGC WOODSIDE - ENI - ADNOC



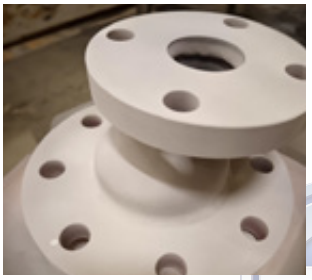
Chemical composition by spectrometer analysis



Tensile Test

Positive Material Identification Test (PMI)

Liquid penetrant test



Liquid penetrant test

SITINDUSTRIE MARINE S.A.S.

SOISSONS – FRANCE

The plant based in Soissons (France) was founded in 1967 and it is worldwide known in the nuclear and oil & gas industries. It manufactures a complete range of stainless steel, Duplex, super Duplex & super alloys tubes, pipes and fittings for any large requirements, especially in the Oil & Gas market and for special applications.

Within the special alloys production range, BSL Pipes & Fittings, ***produces welded copper nickel pipes up to 60 inches, as well as the relevant range of seamless & welded but weld fittings.***

On a site of ***130.000*** *m^2 of which* ***25.000*** *m^2 are covered, the plant is organized for large projects but also manufactures a range of out of standard size pipes & fittings for special applications.*

All types of Welding Processes PAW,SAW,TIG, etc...

3 ROLLS CuNi pipe forming

U-BEND PRESS CuNi pipe forming

Cold forming CuNi elbows from seamless pipes

SITINDUSTRIE MARINE S.A.S.

SOISSONS – FRANCE

*3 automatic **welding lines** for diameter up to 20" equipped with heat treatment by induction annealing furnace and eddy current test of welding seam, a **1000 tons press** and a **rolling machine** ensure an annual capacity of **10.000 tons/year**.*

*The unit has a Qualify Assurance System according to NF EN ISO 9001:2015 standard which has been approved by **Lloyd's Register**. It is also certified under **ISO 14001:2015** standard.*

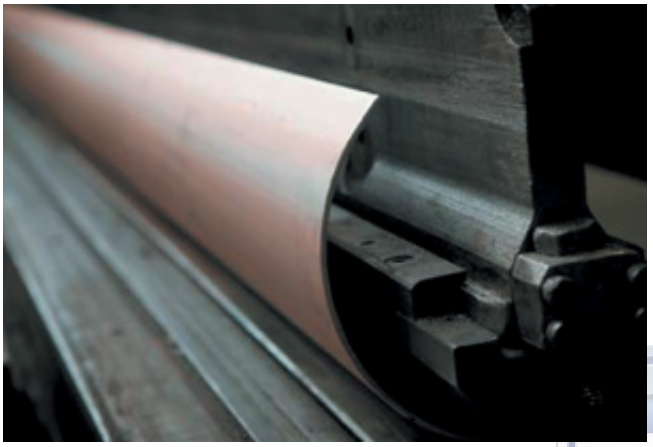
The plant is certified by TÜV, Lloyd's Register, Det NorskeVeritas, R.I.N.A., NORSOK 4, API 5LC, ARAMCO, PETRONAS, SHELL, TOTAL and holds the PDO Agreement.

CuNi Welded Equal Tees

36" CuNi welded elbows

End preparation before welding half shell CuNi elbows

28" CuNi welded elbow



U-BEND PRESS forming CuNi plate into pipe

SITINDUSTRIE MARINE S.A.S.

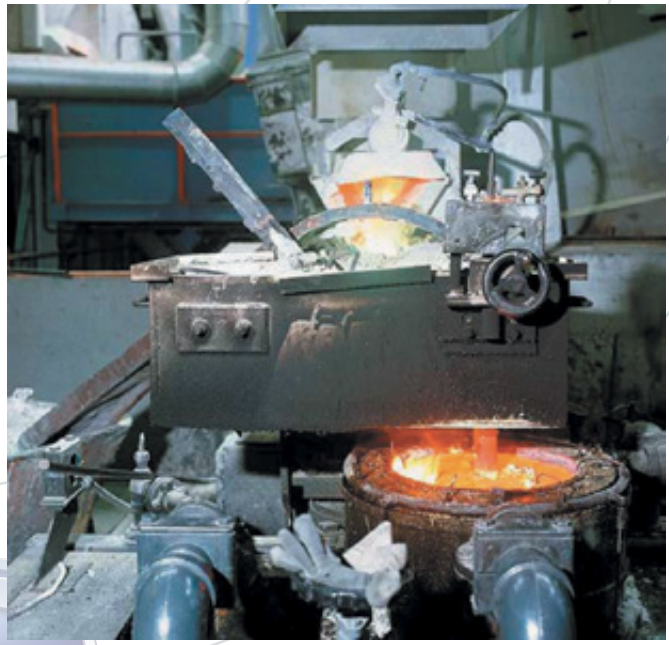
Pieve Vergonte – Italy

The plant based in Pieve Vergonte (Italy), has a leading position in Europe in the field of copper and copper alloy products for the electromechanical, galvanic and building industry. The first industrial site was established in 1909. At the end of 1992 SITINDUSTRIE entered the non ferrous metal market acquiring from ENI the factory in Pieve Vergonte. Since 2011 the plant is owned by V.C.O. Copper SpA. It occupies a site of ***77.000 m²*** *of which* ***27.500 m²*** *covered, with a total capacity of* ***20.000 tons*** *per year of copper and copper alloys round square and hexagonal sections and profiles, as well as special products such as large diameter seamless* ***CuNi pipes*** *and* ***CuNi bars*** *&* ***billets*** *for marine applications.*

The production capability, the wide range of products (more than a thousand sections available) and the high quality standards of the range characterise the plant production. The overall strategy of the manufacturing process is further strengthened by the careful integration of techniques for processing raw materials, and by the continuous research and development, the setting and testing of new products and testing methods.

The Pieve Vergonte plant is certified ISO 9001:2015 and approved by DNV GL.

5500 tons Hot Extrusion press



Semi continuous casting of CuNi billet

Hot Extrusion of CuNi billet into pipe

SITINDUSTRIE MARINE S.A.S.

VALDUGGIA – ITALY

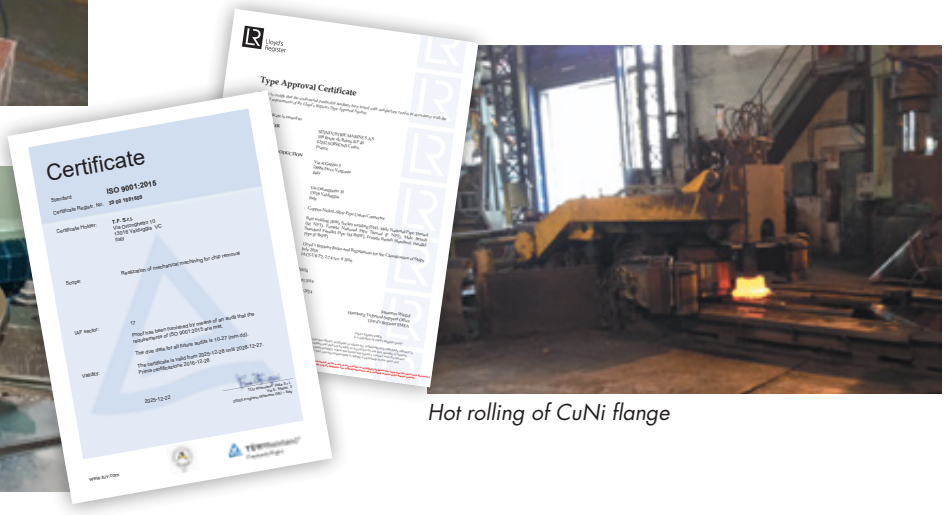
The plant located in Valduggia (Italy) is dedicated to the machining of mechanical components on a site of 1642 m².

It started in 1955 by manufacturing industrial valves and within few years became a reliable supplier of cast steel gate, globe and check valves, in bolted bonnet and pressure seal execution. Conduit valves and ball valves have subsequently been added to the range addressed mainly to critical application in the petrochemical, oil & gas, power generation, shipping, food and dairy industries.

Since 2011, the copper nickel flanges and fittings manufacturing activity has been taken over by T.F. Snc. The plant has accreditations for ISO 9001:2015 and is approved by Lloyd's Register. It is equipped with new CNC machines for the production of more than 2.000 tons/year of composite & solid ***CuNi flanges with diameter up to 60"*** *(1524 mm), and* ***forged & machined CuNi fittings with a diameter up to 4"*** *(108 mm).*

Different types of CNC machines

Welding neck flange machining



Hot rolling of CuNi flange

90° socket weld elbow machining

Hot forging of 20" CuNi stub ends

CuNi Inner flanges final inspection

COPPER NICKEL PIPES: EUROPEAN STANDARDS

			Shipbuilding industry				Offshore industry			
			10 Bar System		14 Bar System		16 Bar System		20 Bar System	
ND inch	ND mm	Actual mm	WT mm	Weight Kg/M	WT mm	Weight Kg/M	WT mm	Weight Kg/M	WT mm	Weight Kg/M
1/8		10	1,0	0,26	1,0	0,26				
1/4		12	1,0	0,31	1,0	0,31				
3/8	10	16	1,0	0,42	1,0	0,42				
1/2	15	20/16*	1,0	0,53	1,0	0,53	2,0	1,01	2,0	1,01
3/4	20	25	1,5	0,99	1,5	0,99	2,0	1,30	2,0	1,30
1	25	30	1,5	1,20	1,5	1,20	2,5	1,93	2,5	1,93
1 1/4	32	38	1,5	1,54	1,5	1,54	2,5	2,50	2,5	2,50
1 1/2	40	44,5	1,5	1,81	1,5	1,81	2,5	2,95	2,5	2,95
2	50	57	1,5	2,34	1,5	2,34	2,5	3,83	2,5	3,83
2 1/2	65	76,1	2,0	4,16	2,0	4,16	2,5	5,17	2,5	5,17
3	80	88,9	2,0	4,88	2,5	6,07	2,5	6,07	2,5	6,07
4	100	108	2,5	7,41	2,5	7,41	3,0	8,85	3,0	8,85
5	125	133	2,5	9,16	3,0	10,95				
6	150	159	2,5	10,99	3,0	13,14	3,0	13,14	3,5	15,29
7	175	194	2,5	13,43	3,5	18,70				
8	200	219,1	3,0	18,21	3,5	21,19	4,0	24,17	4,5	27,12
10	250	267	3,0	22,24	4,0	29,55	4,5	33,18	5,5	40,39
12	300	323,9	4,0	35,94	5,0	44,78	5,5	49,18	7,0	62,30
14	350	368	4,0	40,89	5,5	56,00	6,5	65,99	8,0	80,89
16	400	419	4,0	46,62	6,0	69,60	7,0	81,00	9,0	103,64
18	450	457,2	4,0	50,91	6,0	76,03	8,0	100,93	9,5	119,45
20	500	508	4,5	63,63	6,5	91,55	8,5	119,24	11,0	153,54
24	600	610	5,0	84,96	8,0	135,26	10,5	176,79	13,0	217,97
28	700	711	6,0	118,80	9,0	177,45	12,0	235,58	15,0	293,22
32	800	813	6,0	135,99	10,0	225,53	13,5	303,14	17,0	380,06
36	900	914	8,0	203,57	11,0	278,98	15,5	391,14	19,0	477,60

* EEMUA 234

ZADCO UZ750 Oil Field
"Photography courtesy of ADNOC, UAE"

Mega Yacht ROE
"Photography courtesy of Turquoise Yachts, Turkey"

COPPER NICKEL PIPES: EUROPEAN & U.S. STANDARDS

	MAIN STANDARDS	BS	EEMUA	DEFSTAN	DIN	EN	ASTM / ASME	MIL
NITON 10	Seamless Pipes CuNi10 Fe1 Mn	2871 CN 102	234 UNS 7060X	779 part 3	86019 2.1972 17664/17664 2.0872	12449 CW352H	B 466 C 70600	MIL-T-1640K C70600
	Seamwelded Pipes CuNi10 Fe1 Mn	2875 CN 102	234 UNS 7060X		86018 2.1972 17664/17664 2.0872		B 467 C 70600	MIL-T-1640K C70600
	Bars CuNi10 Fe1 Mn	2872 CN 102 2874 CN 102		779 part 2	17664 2.0872 17672 2.0872.10		B 151 C 70600 B 249	MIL-C-24679 C70600
	Plates CuNi10 Fe1 Mn	2870 CN 102 2875 CN 102		779 part 1			B 171 C 70600 B 402	MIL-C-15726F C70600
NITON 30	Seamless Pipes CuNi30 Mn 1 Fe	BS 2871 CN 107		780 part 3	17664 2.0882 17671/1755	12449 CW354H	B 466 C 71500	MIL-T-1640K C71500
	Welded Pipes CuNi30 Mn 1 Fe	BS2875 CN 107			17664 2.0882 17670 2.0882/86018		B 467 C 71500	MIL-T-1640K C71500
	Bars CuNi30 Mn 1 Fe	BS 2872 CN 107 BS 2874 CN 107		780 part 2	17664 2.0872 17672 2.0872.10		B 151 C 71500 B 249	MIL-C-24679 C71500
	Plates CuNi30 Mn 1 Fe	BS 2875 CN 107		780 part 1			B 171 C 71500 B 402	MIL-C-15726F C71500

CHEMICAL COMPOSITION

		Ni%	Fe%	Mn%	C%	Pb%	S%	P%	Zn%	Zr%	Others %	Cu
NITON 10	Minimum	10,00	1,50	0,50								
	Maximum	11,00	1,80	1,00	0,05	0,01	0,005	0,02	0,05	0,03	0,10	Balance
NITON 30	Minimum	30,00	0,60	0,50								
	Maximum	32,00	0,70	1,00	0,05	0,01	0,005	0,01	0,05		0,10	Balance

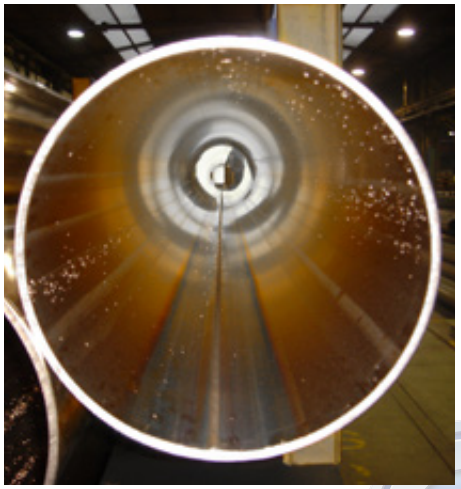
MECHANICAL CHARACTERISTICS

	90/10 CuNi	70/30 CuNi	
Tensile strength UTS, Rm (Mpa):	310	350	mini
Yield strength YS 0.2, Rp 0.2 (Mpa):	110	130	mini
Elongation (E 5.65 √S) %	35	30	mini
Hardness (HB10 D2)	70	80	

Seamless CuNi pipes

MECHANICAL CHARACTERISTICS

Typical values 20°C	Units	90/10 CuNi	70/30 CuNi
Density (20°C)	Kg/m³	8900	8900
Electrical resistivity (20°C annealed)	μΩ.cm	19	34
Thermal conductivity (20°C to 200°C)	W/m. °K	50	30
Coefficient of expansion (20°C to 200°C)	Cx10 $^{-6}$	17	16
Modulus of elasticity (20°C annealed)	MPa	126	126
Annealing temperature	°C	760-800	780-820
Melting interval	°C	1100-1150	1180-1240
Magnetic Permeability (20°C annealed)		below 1,08 on special request	below 1,05



90/10 CuNi welded pipe 8"

COPPER NICKEL PIPES: U.S. STANDARDS

			MIL T 16420 K Class 50				MIL T 16420 K Class 200				MIL T 16420 K Class 700			
ND inch	Actual inch	Actual mm	WT inch	WT mm	Weight Lb/Ft	Weight Kg/m	WT inch	WT mm	Weight Lb/Ft	Weight Kg/m	WT inch	WT mm	Weight Lb/Ft	Weight Kg/m
	0,250	6,35												
1/8	0,405	10,29												
	0,500	12,70					0,035	0,89	0,22	0,33	0,065	1,65	0,38	0,57
1/4	0,540	13,72					0,065	1,65	0,42	0,62	0,065	1,65	0,42	0,62
3/8	0,675	17,15					0,065	1,65	0,53	0,79	0,072	1,83	0,58	0,87
1/2	0,840	21,34					0,065	1,65	0,68	1,01	0,072	1,83	0,75	1,11
3/4	1,050	26,67					0,065	1,65	0,86	1,28	0,083	2,11	1,08	1,61
1	1,315	33,40					0,065	1,65	1,09	1,62	0,095	2,41	1,55	2,31
1 1/4	1,660	42,16					0,072	1,83	1,53	2,28	0,095	2,41	1,99	2,96
1 1/2	1,900	48,27					0,072	1,83	1,77	2,63	0,109	2,77	2,62	3,90
2	2,375	60,32					0,083	2,11	2,55	3,80	0,120	3,05	3,63	5,40
2 1/2	2,875	73,03					0,083	2,11	3,11	4,63	0,134	3,40	4,92	7,32
3	3,500	88,90					0,095	2,41	4,33	6,44	0,165	4,19	7,37	10,97
3 1/2	4,000	101,60					0,095	2,41	4,97	7,39	0,180	4,57	9,21	13,70
4	4,500	114,30					0,109	2,77	6,42	9,55	0,203	5,16	11,69	17,40
5	5,563	141,30					0,125	3,18	9,12	13,57	0,220	5,59	15,75	23,44
6	6,625	168,30					0,134	3,40	11,64	17,32	0,259	6,58	22,09	32,87
7	7,625	193,70					0,140	3,56	14,05	20,91	0,284	7,21	27,91	41,54
8	8,625	219,10					0,151	3,84	16,81	25,01	0,340	8,64	37,75	56,17
9	9,625	244,48					0,187	4,75	23,64	35,18	0,340	8,64	42,30	62,94
10	10,750	273,05					0,187	4,75	26,46	39,37	0,380	9,65	52,77	78,52
12	12,750	323,90					0,250	6,35	41,86	62,29	0,454	11,53	74,76	111,25
14	14,000	355,60	0,165	4,19	27,78	41,35	0,250	6,35	46,04	68,51	0,473	12,01	85,65	127,46
16	16,000	406,40	0,165	4,19	31,80	47,32	0,250	6,35	52,73	78,47	0,534	13,56	110,57	164,54
18	18,000	457,20	0,180	4,57	39,03	58,10	0,250	6,35	59,42	88,43				
20	20,000	508,00	0,180	4,57	43,41	64,62	0,250	6,35	66,12	98,40				
22	22,000	558,80	0,180	4,57	47,80	71,12	0,250	6,35	72,82	108,36				
24	24,000	609,60	0,180	4,57	49,50	73,57	0,250	6,35	79,52	118,33				
30	30,000	762,00	0,250	6,35	90,54	134,77								
40	40,000	1.016,00	0,312	7,92	150,70	224,19								

			ASTM/ASME B 466/B 467			
ND inch	Actual inch	Actual mm	WT inch	WT mm	Weight Lb/Ft	Weight Kg/m
	0,250	6,35				
1/8	0,405	10,29	0,058	1,47	0,24	0,36
	0,500	12,70				
1/4	0,540	13,72	0,065	1,65	0,38	0,56
3/8	0,675	17,15	0,065	1,65	0,48	0,72
1/2	0,840	21,34	0,065	1,65	0,61	0,91
3/4	1,050	26,67	0,065	1,65	0,78	1,16
1	1,315	33,40	0,065	1,65	0,99	1,47
1 1/4	1,660	42,16	0,072	1,83	1,39	2,07
1 1/2	1,900	48,27	0,072	1,83	1,60	2,39
2	2,375	60,32	0,083	2,11	2,32	3,45
2 1/2	2,875	73,03	0,083	2,11	2,82	4,20
3	3,500	88,90	0,095	2,41	3,93	5,85
3 1/2	4,000	101,60	0,095	2,41	4,51	6,71
4	4,500	114,30	0,109	2,77	5,83	8,68
5	5,563	141,30	0,125	3,18	8,29	12,34
6	6,625	168,30	0,134	3,40	10,57	15,75
7	7,625	193,70	0,134	3,40	12,20	18,17
8	8,625	219,10	0,148	3,76	15,26	22,73
9	9,625	244,48	0,187	4,75	21,47	31,97
10	10,750	273,05	0,178	4,52	22,89	34,09
12	12,750	323,90	0,250	6,35	38,01	56,62
14	14,000	355,60	0,250	6,35	41,81	62,27
15	15,000	381,00	0,250	6,35	44,85	66,80
16	16,000	406,40	0,250	6,35	47,89	71,33
18	18,000	457,20	0,250	6,35	53,97	80,39
20	20,000	508,00	0,250	6,35	60,05	89,45
22	22,000	558,80	0,250	6,35	66,13	98,51
24	24,000	609,60	0,250	6,35	72,21	107,56
30	30,000	762,00	0,250	6,35	90,46	134,74

S80+ SUBMARINE
"Photography courtesy of Navantia, Spain"

COPPER NICKEL PIPES: U.S. STANDARDS

			MIL T 16420 K Class 1650				MIL T 16420 K Class 3300				MIL T 16420 K Class 6000			
ND inch	Actual inch	Actual mm	WT inch	WT mm	Weight Lb/Ft	Weight Kg/m	WT inch	WT mm	Weight Lb/Ft	Weight Kg/m	WT inch	WT mm	Weight Lb/Ft	Weight Kg/m
	0,250	6,35					0,035	0,89	0,101	0,15	0,058	1,47	0,150	0,22
1/8	0,405	10,29					0,058	1,47	0,27	0,40	0,095	2,41	0,395	0,58
	0,500	12,70	0,035	0,89	0,218	0,33	0,072	1,83	0,413	0,62	0,120	3,05	0,611	0,91
1/4	0,540	13,72	0,042	1,07	0,281	0,42	0,072	1,83	0,451	0,67	0,120	3,05	0,675	1,00
3/8	0,675	17,15	0,049	1,24	0,410	0,61	0,095	2,41	0,738	1,10	0,148	3,76	1,045	1,55
1/2	0,840	21,34	0,058	1,47	0,607	0,90	0,120	3,05	1,16	1,73	0,203	5,16	1,727	2,57
3/4	1,050	26,67	0,083	2,11	1,075	1,61	0,148	3,76	1,79	2,66	0,238	6,05	2,585	3,85
1	1,315	33,40	0,095	2,41	1,55	2,31	0,180	4,57	2,74	4,07	0,300	7,62	4,08	6,07
1 1/4	1,660	42,16	0,120	3,05	2,48	3,69	0,220	5,59	4,25	6,31	0,380	9,65	6,51	9,69
1 1/2	1,900	48,27	0,134	3,40	3,17	4,71	0,250	6,35	5,52	8,22	0,425	10,80	8,39	12,50
2	2,375	60,32	0,165	4,19	4,88	7,26	0,340	8,64	9,27	13,79	0,520	13,21	12,87	19,22
2 1/2	2,875	73,03	0,203	5,16	7,26	10,81	0,380	9,65	12,65	18,89				
3	3,500	88,90	0,250	6,35	10,88	16,19	0,458	11,63	18,70	27,75				
3 1/2	4,000	101,60	0,284	7,21	14,08	21,02								
4	4,500	114,30	0,340	8,64	18,92	28,19								
5	5,563	141,30	0,425	10,80	29,26	43,54								

			ANSI B 36.19 5 S				ANSI B 36.19 10 S				ANSI B 36.19 40 S				ANSI B 36.19 80 S			
ND inch	Actual inch	Actual mm	WT inch	WT mm	Weight Lb/Ft	Weight Kg/m	WT inch	WT mm	Weight Lb/Ft	Weight Kg/m	WT inch	WT mm	Weight Lb/Ft	Weight Kg/m	WT inch	WT mm	Weight Lb/Ft	Weight Kg/m
1/8	0,405	10,29					0,049	1,24	0,21	0,32	0,068	1,73	0,28	0,42	0,095	2,41	0,36	0,53
1/4	0,54	13,72					0,065	1,65	0,38	0,56	0,088	2,24	0,48	0,72	0,119	3,02	0,61	0,91
3/8	0,675	17,15					0,065	1,65	0,48	0,72	0,091	2,31	0,64	0,96	0,126	3,20	0,84	1,25
1/2	0,84	21,34	0,065	1,65	0,61	0,91	0,083	2,11	0,77	1,14	0,109	2,77	0,97	1,44	0,147	3,73	1,24	1,84
3/4	1,05	26,67	0,065	1,65	0,78	1,16	0,083	2,11	0,98	1,46	0,113	2,87	1,29	1,92	0,154	3,91	1,68	2,50
1	1,315	33,40	0,065	1,65	0,99	1,47	0,109	2,77	1,60	2,38	0,133	3,38	1,91	2,85	0,179	4,55	2,48	3,69
1 1/4	1,66	42,16	0,065	1,65	1,26	1,88	0,109	2,77	2,05	3,06	0,140	3,56	2,59	3,86	0,191	4,85	3,41	5,08
1 1/2	1,9	48,27	0,065	1,65	1,45	2,16	0,109	2,77	2,38	3,54	0,145	3,68	3,09	4,61	0,200	5,08	4,14	6,16
2	2,375	60,32	0,065	1,65	1,83	2,72	0,109	2,77	3,01	4,48	0,154	3,91	4,16	6,19	0,218	5,54	5,72	8,52
2 1/2	2,875	73,03	0,083	2,11	2,82	4,20	0,120	3,05	4,02	5,99	0,203	5,16	6,60	9,83	0,276	7,01	8,73	13,00
3	3,5	88,90	0,083	2,11	3,45	5,14	0,120	3,05	4,93	7,35	0,216	5,49	8,63	12,86	0,300	7,62	11,68	17,39
3 1/2	4	101,60	0,083	2,11	3,95	5,89	0,120	3,05	5,67	8,44	0,226	5,74	10,37	15,45	0,318	8,08	14,25	21,22
4	4,5	114,30	0,083	2,11	4,46	6,65	0,120	3,05	6,40	9,53	0,237	6,02	12,29	18,30	0,337	8,56	17,07	25,42
5	5,563	141,30	0,109	2,77	7,24	10,78	0,134	3,40	8,84	13,17	0,258	6,55	16,64	24,78	0,375	9,53	23,67	35,26
6	6,625	168,30	0,109	2,77	8,65	12,88	0,134	3,40	10,57	15,74	0,280	7,11	21,60	32,18	0,432	10,97	32,53	48,46
8	8,625	219,10	0,109	2,77	11,30	16,83	0,148	3,76	15,27	22,74	0,322	8,18	32,53	48,45	0,500	12,70	49,42	73,61
10	10,75	273,05	0,134	3,40	17,28	25,74	0,165	4,19	21,24	31,63	0,365	9,27	46,10	68,66	0,500	12,70	62,33	92,84
12	12,75	323,90	0,156	3,96	23,89	35,58	0,180	4,57	27,51	40,98	0,375	9,53	56,48	84,13	0,500	12,70	74,51	110,98
14	14	355,60	0,156	3,96	26,25	39,10	0,188	4,78	31,61	47,09								
16	16	406,40	0,165	4,19	31,77	47,32	0,188	4,78	36,19	53,91								
18	18	457,20	0,165	4,19	35,78	53,30	0,188	4,78	40,77	60,72								
20	20	508,00	0,188	4,78	45,34	67,54	0,218	5,54	52,47	78,16								
22	22	558,80	0,188	4,78	49,92	74,36	0,218	5,54	57,78	86,07								
24	24	609,60	0,218	5,54	63,09	93,97	0,250	6,35	72,21	107,56								
30	30	762,00	0,250	6,35	90,46	134,74	0,312	7,92	112,59	167,70								

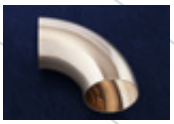
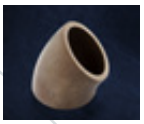
LITTORAL COMBAT SHIP
"Photography courtesy of AUSTAL Shipbuilding"

LPD 30
"Photography courtesy of INGALLS Shipbuilding"

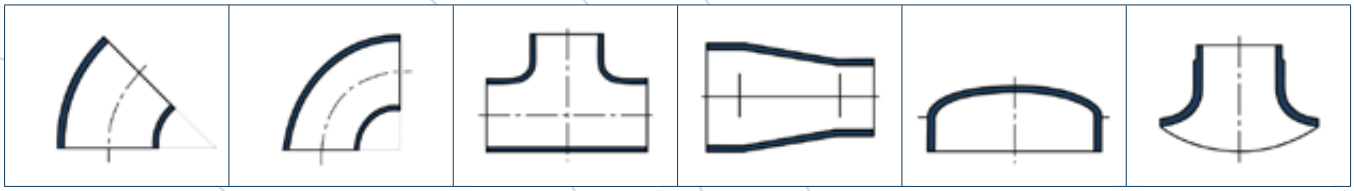
COPPER NICKEL FITTINGS

All drawings are available online

BUTT WELD FITTINGS

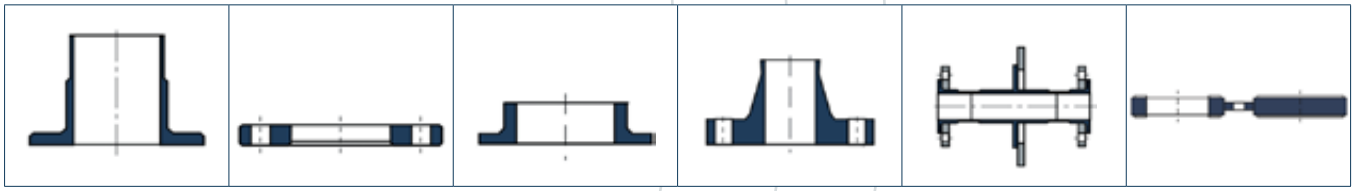



45° ELBOWS LONG AND SHORT RADIUS	90° ELBOWS LONG AND SHORT RADIUS	TEES EQUAL AND REDUCING	REDUCERS CONCENTRIC AND ECCENTRIC	END CAPS	SADDLES EQUAL AND REDUCING
DIN 86090 / EEMUA 234 ASME B 16.9	DIN 86090 / EEMUA 234 ASME B 16.9	DIN 86088 / EEMUA 234 ASME B 16.9	DIN 86089 / EEMUA 234 ASME B 16.9	DIN 28011 / EEMUA 234 ASME B 16.9	DIN 86087 / EEMUA 234



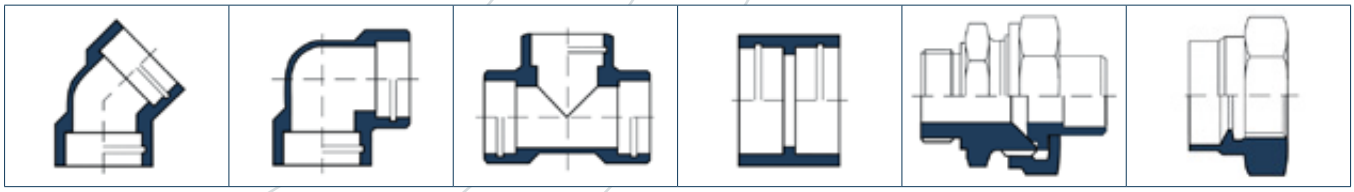
FLANGES


COLLARS/INNER FLANGE LONG TYPE / SHORT TYPE	CARBON STEEL OUTER FLANGE	COMPOSITE SLIP ON FLANGE	SOLID WELDING NECK	BULKHEAD	SPECTACLE BLIND
DIN 86037 / EEMUA 234 ASME B 16.9	DIN 86037 / EEMUA 234 ASME B 16.5	DIN 86036 EEMUA 234 / ISO NP 10	DIN 2632 / 2633 EEMUA 234 / ISO NP 10	DIN 86068	ASME B 16.48

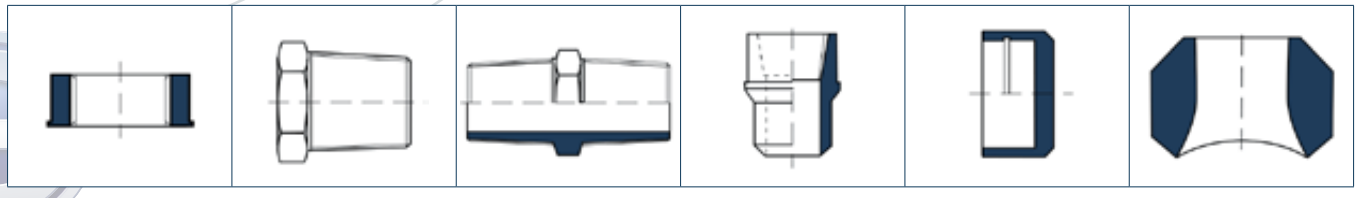


FORGED AND MACHINED FITTINGS

ELBOWS 45° SOCKET WELD / CAPILLARY	ELBOWS 90° SOCKET WELD / CAPILLARY	EQUAL AND REDUCING TEES SOCKET WELD / CAPILLARY	STRAIGHT / HALF / REDUCING COUPLING SOCKET WELD / CAPILLARY	MALE / FEMALE UNION CONNECTORS SOCKET WELD / CAPILLARY	ADAPTORS BUTT WELD / MALE OR FEMALE
EEMUA 234 / ASME B 16.11	EEMUA 234 / ASME B 16.11	EEMUA 234 / ASME B 16.11	THREADED / EEMUA 234 ASME B 16.11	BUTTWELD / MSS SP-83	THREADED

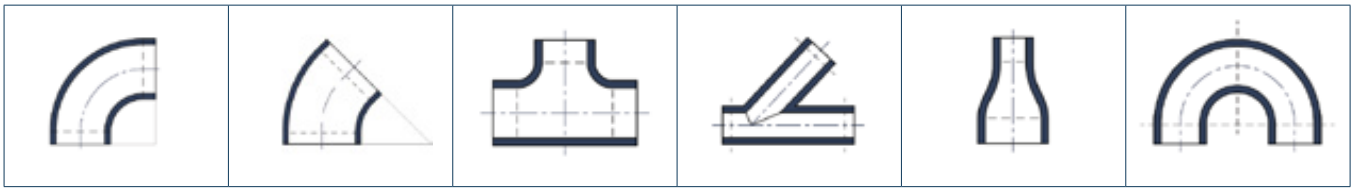


SPRINKLER BUSHES	PLUGS MALE	NIPPLES HEXAGONAL / PIPES	WELDING BOSSES	CAPS SOCKET WELD / CAPILLARY	OLETS SOCKOLET / THREADOLET
	EEMUA 234 / ASME B 16.11	THREADED / MSS SP-95	EEMUA 234	THREADED / EEMUA 234	THREADED / EEMUA 234 MSS SP-97



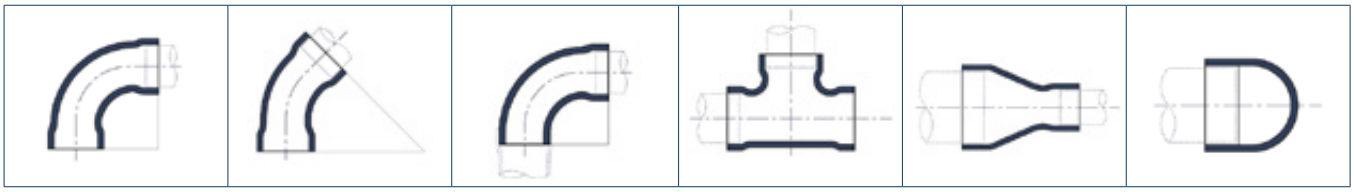
LONG TANGENT FITTINGS

90° LONG TANGENT ELBOWS LONG & SHORT RADIUS	45° LONG TANGENT ELBOWS LONG & SHORT RADIUS	LONG TANGENT TEES EQUAL AND REDUCING	LONG TANGENT LATERALS	LONG TANGENT REDUCERS CONCENTRIC AND ECCENTRIC	180° LONG TANGENT RETURN BENDS
NAVSEA 810-1385880	NAVSEA 810-1385880	NAVSEA 810-1385880	NAVSEA 810-1385880	NAVSEA 810-1385880	NAVSEA 810-1385880



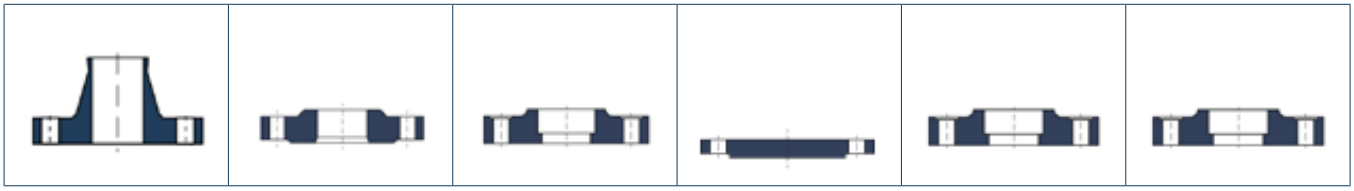
BELLED END FITTINGS

90° BELLED END ELBOWS LONG & SHORT RADIUS	45° BELLED END ELBOWS LONG RADIUS	90° BELLED END STREET ELBOWS LONG & SHORT RADIUS	BELLED END TEES STRAIGHT AND REDUCING	BELLED END REDUCERS CONCENTRIC AND ECCENTRIC	BELLED END CAPS
MSS SP-119 NAVSEA 802-5959353	MSS SP-119 NAVSEA 802-5959353	MSS SP-119 NAVSEA 802-5959353	MSS SP-119 NAVSEA 802-5959353	MSS SP-119 NAVSEA 802-5959353	MSS SP-119 NAVSEA 802-5959353



NAVSEA FLANGES

SOLID WELDING NECK	SOLID SLIP ON CLASS 50 TO 400 PSI	SOCKET WELDING CLASS 50 TO 400 PSI	SOLID BLIND CLASS 50 TO 400 PSI	BUTTERFLY FLANGES MIL-F-20042	COMMERCIAL FLANGES ANSI B16.5 150# 300#
NAVSEA 810-1385992 NAVSEA 803-6983512	NAVSEA 810-4715319 NAVSEA 803-6983512	NAVSEA 810-4715319 NAVSEA 803-6983512	NAVSEA 810-4715319 NAVSEA 803-6983512		



This list is not exhaustive. For the full list of products, please refer to our website.

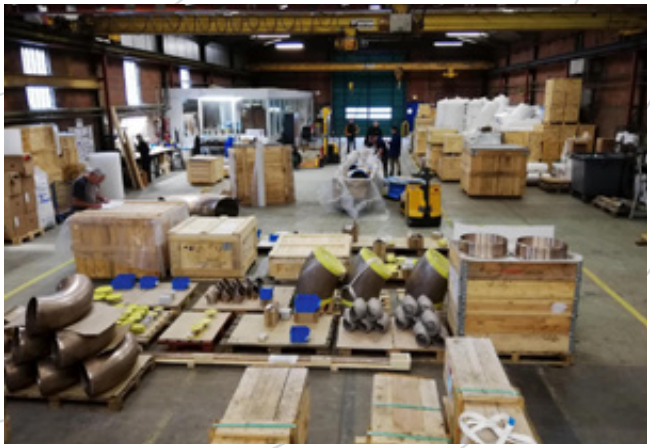
USNS Lewis B. Puller (T-ESB-3)
"Photography courtesy of NASSCO"

USCGC Waesche
"Photography courtesy of U.S. COAST GUARD"

PROJECT MANAGEMENT & CUSTOMER SERVICE

- *SITINDUSTRIE MARINE SAS is supported by its commercial network with a presence in more than 40 countries.*
- *SITINDUSTRIE MARINE SAS main stock of semi finished and finished products is located in Soissons, 1 hour drive from Paris, 2.5 hours drive from Antwerp, crossroads of the European logistics network.*
- *Thanks to our SAP computer system, SITINDUSTRIE MARINE SAS is able to maximize efficiency in your supply chain management and can provide a fully integrated service from the technical definition of the customer needs, up to the complete piping package delivery on site.*

Welding CuNi piping spools



Third party quality inspection

- *Through our website www.sitindustriemarine.com, SITINDUSTRIE MARINE SAS customers will find the following services:*

Catalog online - Request for quotation online.

Fire fighting deluge skid 90/10 CuNi

90/10 CuNi piping spools

500 tons of finished products in stock

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SITINDUSTRIE MARINE S.A.S.

COPPER NICKEL PIPES, FITTINGS AND FLANGES

APPLICATIONS

Copper nickel alloys are the best compromise for piping systems resistant to seawater corrosion

Alloys: CuNi10Fe1Mn - C70600; CuNi30Mn1Fe - C71500

OFF SHORE PLATFORM

F.P.S.O.

CIVIL SHIPBUILDING

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Sitindustrie Marine SAS
Technopôle de Château Gombert – 16 rue Max Planck – 13013 MARSEILLE, FRANCE
Tel: +33 (0) 488 916 840 – Email: marine@sitmarine.com

2026 Edition